

5/20

DART AEROSPACE LTD	Work Order:	23046
Description: Handle	Part Number:	D3330-15
Dwg: D3330 Rev. A PAGE 7 RF 05.01.13	Qty:	20
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	05.04.15	20
2	MFA	Fabricate and Form handle as per Dwg D3330 Material: AISI 1018-1025 0.375" Round Bar Identify as D3330-15	M17270 Batch: M16440		(PTO)
3	QC5	Inspect work to Step 2	TP	05.04.21	20
4	ST	Identify and Stock	CP	05.04.21	20
5	AC	Cost / part: 6.23	SGC	05.04.26	20
6	DC	Close W/O 6.23 Inspect Level 21	KJ	05.05.03	20

Rev	Date	Change	Revised By	Approved
A	05.01.13	New issue	KJ/JLM	

RELEASED
05.01.13

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
05/04/20	2	CUT ROUND BAR (M1018-R0.375) 8.5" long			CPL	05/04/20	20	RF 05.04.20	BB 0504-29

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector	
			Initial Design Mgr	Action Description Design Mgr	Sign & Date				
05.04.20	2	1.69" now is 2.00	RF	MODIFY DWG. TO BE 2.00" INSTEAD OF 1.69 FOR D3330-15 HANDLE	RF 05.04.20	BB 0504-29	RF 05.04.20	BB 0504-29	

Part No: D3330-15

PAR #: _____

Fault Category: _____

NCR: Yes

No

DQA: SDDate: 05/05/20

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____



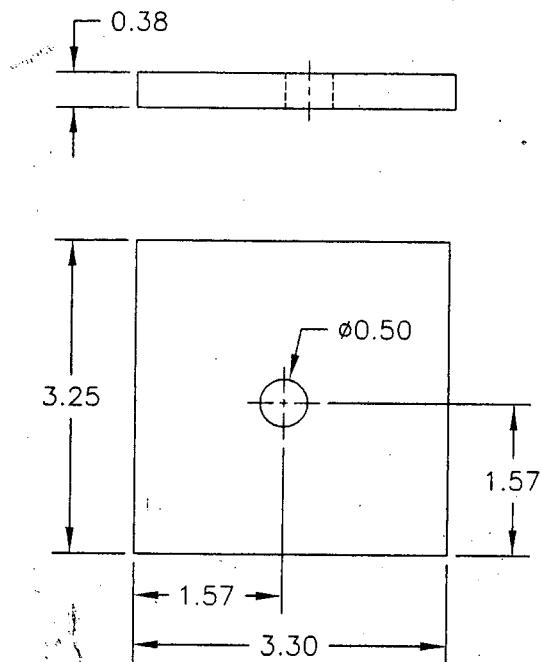
PRELIMINARY ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
		D3330	SHEET 7 OF 9

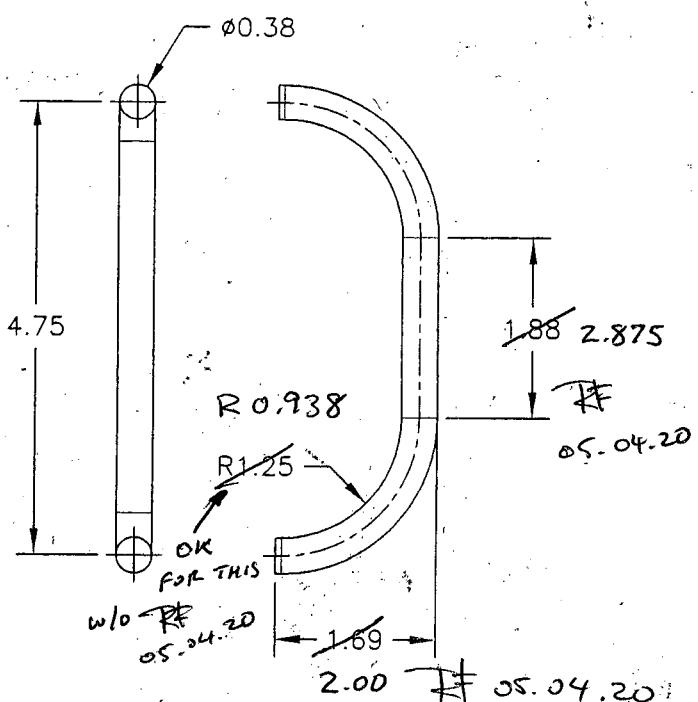
DATE 05.02.26

TITLE FRAME WELDMENT

SCALE 1:2



△ D3330-9 TOP PLATE



△ D3330-15 HANDLE

SHOP COPY

RETURN TO
ENGINEERING

NOTES:

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008, 0.375 STEEL
(REF. DART SPEC. M1010-B0.375x3.500)
- 2) MATERIAL: AISI 1018-1025 ROUND BAR PER MIL-S-7097 SUB
(REF. DART SPEC. M1018-R0.375)
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

NO. 23046

Job Costing Report

Dart Aerospace Ltd.
HawkesburyApr 12, 2005
02:25 pm

Work Order No : 0023046
 Project Name : D3330-15
 Project For : WK520
 Work Order Type : Main
 Main WO Number :
 House Part Number : D3330-15
 Description : Handle
 Manufactured : Yes
 Amount Req'd : 20
 Amount Done : 0
 Start Date : 04-12-05
 Est Finish Date : 05-15-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :
 Department Code :
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Mark Up : 0.000%
 Actual Mark Up : 0.000%
 \$0. Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/ (Loss)	0.00	0.00